



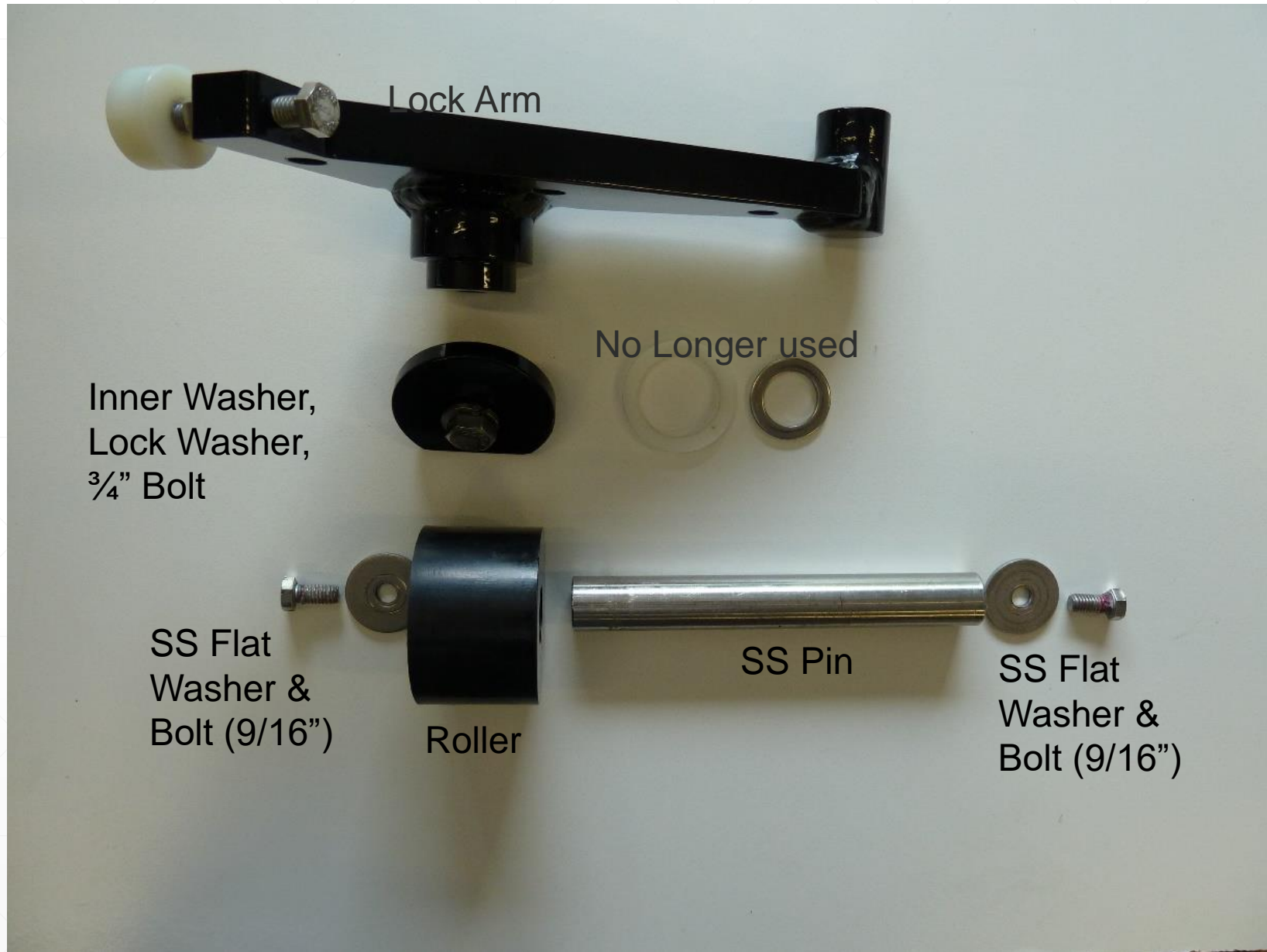
# Auto Lock Conversion

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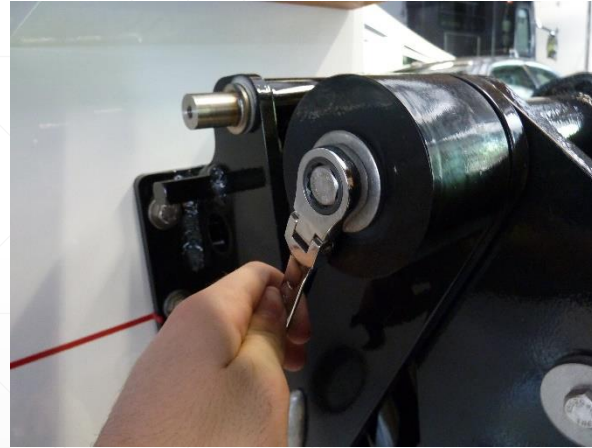
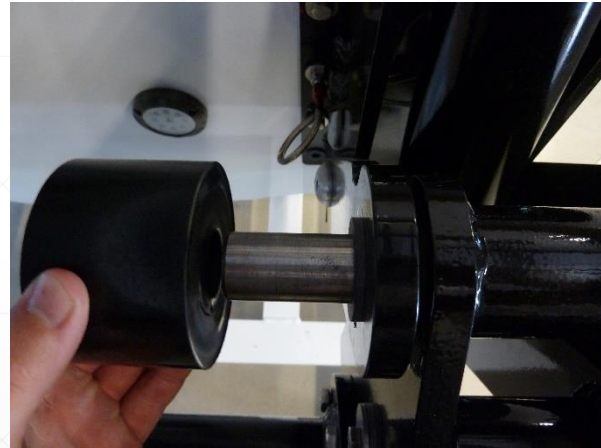
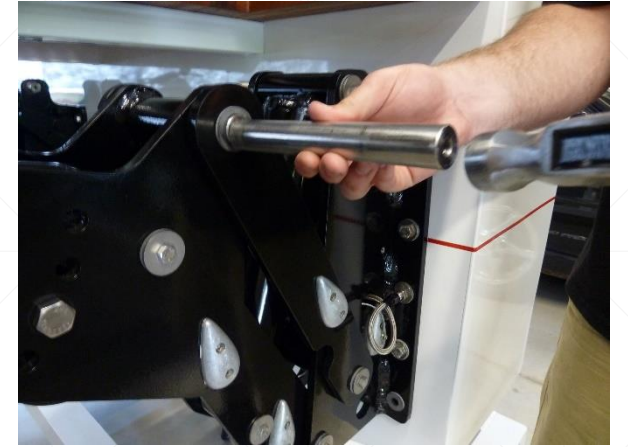
March 2016

# Parts List

(Each Side)



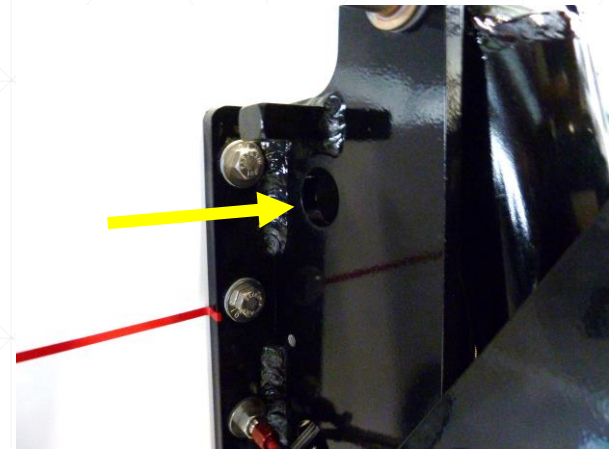
- Remove existing Latch Lock system if equipped
- Remove Bolts from end of current SS Pin and insert new SS Pin
- Place Roller over the pin on the inside and hold in place on each side of the SS Pin with the Flat Washer and 9/16" bolt (apply Red Loctite). Tighten SS Bolt into SS Pin.



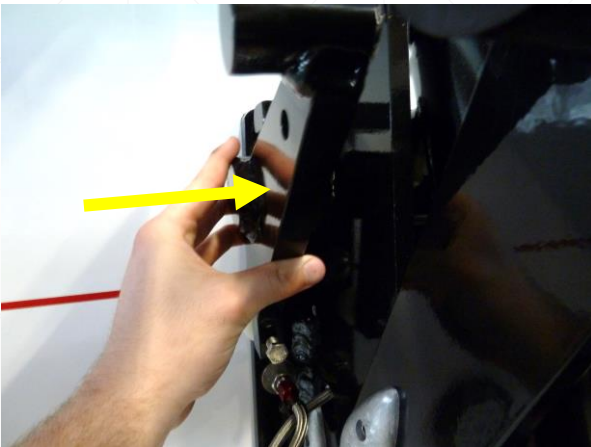
INSIDE



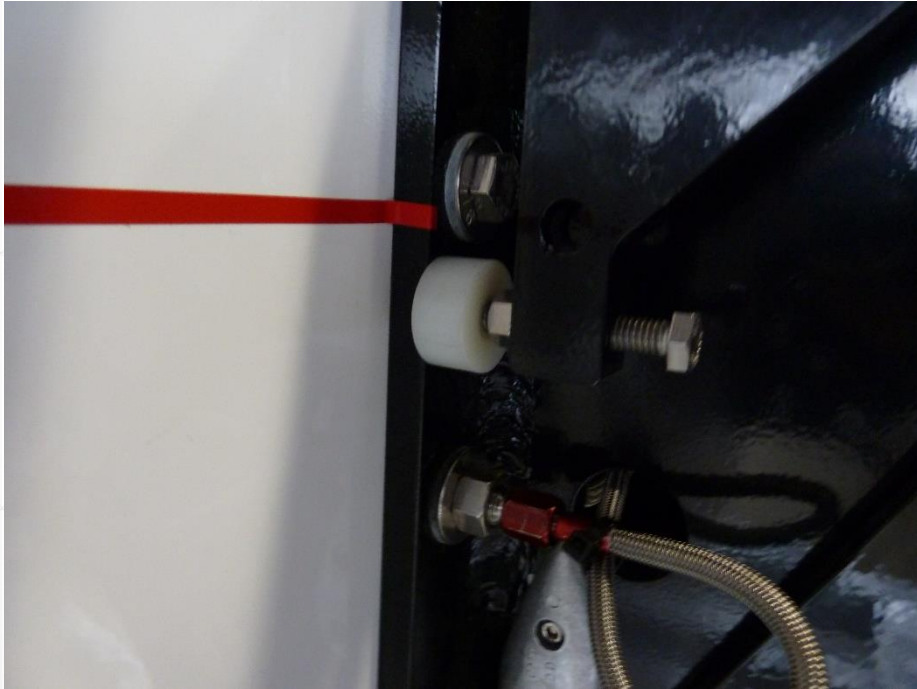
- Insert Lock Arm into Frame Side Hole



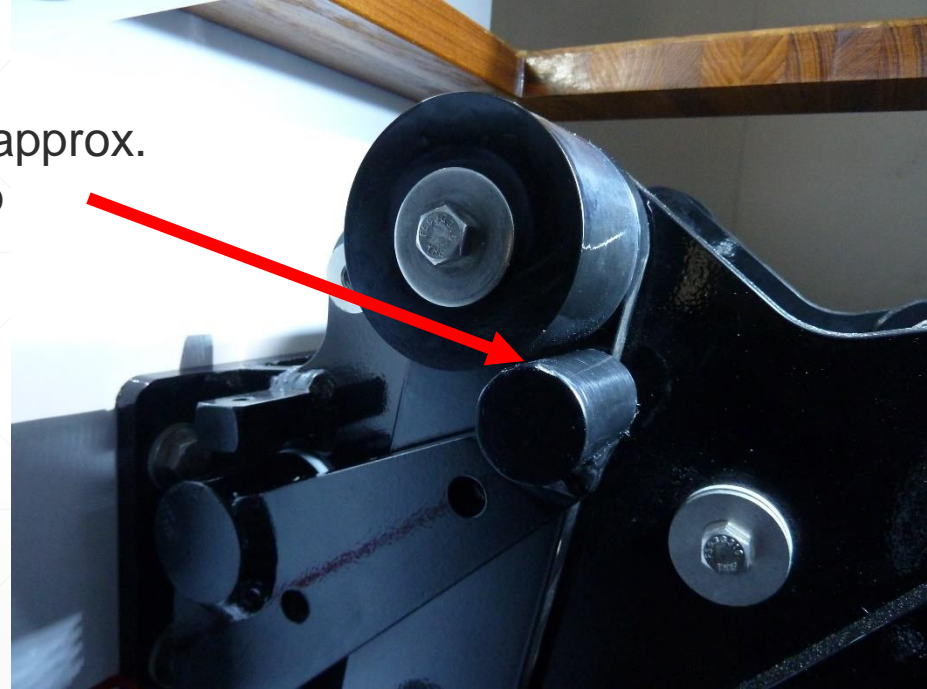
- Insert Inner Washer, Lock Washer and 3/4" Bolt and tighten by reaching through outside Frame Side hole.



- Adjust Nylon Striker to position Lock Arm to Roller as shown



Leave approx.  
 $\frac{1}{4}$ " Gap



# Questions?

Call 616-784-8759 or email [service@FreedomLift.com](mailto:service@FreedomLift.com)

Also, see Auto Lock Video at [www.freedomlift.com/our-products.cfm](http://www.freedomlift.com/our-products.cfm)

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